



ABS ATECH[®] 3200

ABS ATECH[®] is a series of sheets based on ABS which is a raw material with very high impact-strength. ABS also has impressive thermal qualities and is easy to thermoform and fabricate. The ABS ATECH[®] 3200 is a super high impact ABS with a top layer of high gloss PMMA (acrylic).

ALSO AVAILABLE IN:

- ABS ATECH[®] 3203 with extra UV stabilization added in ABS to improve weather resistance (3-5y)
- ABS ATECH[®] 3206 with extra UV stabilization added in ABS and PMMA (10y)
- Optional with different structures to combine the high gloss surface
- Dual colouring to optimize to your need

RECYCLING

Our total recycling concept (TRC), is a major advantage in today's environmentally friendly market. The TRC concept covers all types of sheets to provide you with cost saving. Off-cuts from the sheets can be used in production of new sheets by co-extruding virgin material as the top layer. Care is taken that all quality requirements are met.

ABS ATECH[®] 3200 BENEFITS:

- Super high gloss surface finish
- Different stages of weathering performance solutions
- Easy to thermoform
- High impact strength
- Good thermal qualities

APPLICATION AREAS:

Suitable for demanding external automotive component parts which are exposed to UV light, and other tough industrial applications where a high gloss finish is required.

DELIVERY PROGRAM:

Standard size: 1250 x 2050 mm

Max width: 1750 mm

Thickness range: 2 – 8 mm

Colours: Standard colours and customer specific colours

Embossing: 00/00, other upon request

ABS ATECH® 3200 TYPICAL PROPERTY VALUES

Property	Value	Unit	Standard
Physical properties			
Density	1,07	g/cm ³	ISO 1183
Mechanical properties			
Tensile strength at yield	33	N/mm ²	ISO 527-2
Tensile elongation at yield	>2	%	ISO 527-2
Tensile strength at break	25	N/mm ²	ISO 527-2
Tensile elongation at break	>40	%	ISO 527-2
Elastic modulus	1800	N/mm ²	ISO 527-2
Flexural modulus*	2000	N/mm ²	ISO 178
Flexural strength*	55	N/mm ²	ISO 178
Izod notched impact strength +23°C	23	kJ/m ²	ISO 180/A
Izod notched impact strength -23°C	12	kJ/m ²	ISO 180/A
Izod notched impact strength -30°C	10	kJ/m ²	ISO 180/A
Charpy notched impact strength +23°C	22	kJ/m ²	ISO 179-1/1eA
Charpy notched impact strength -23°C	11	kJ/m ²	ISO 179-1/1eA
Charpy notched impact strength -30°C	8	kJ/m ²	ISO 179-1/1eA
Ball indentation hardness*	77	N/mm ²	ISO 2039
Thermal properties			
Vicat temperature VST/B120 (0,45 N/mm ²)	97	°C	ISO 306
Heat deflection temperature HDT A (1,80 N/mm ²)	86	°C	ISO 75-2
Mould shrinkage*	0,6 – 0,7	%	ISO 294-4

* Value based on information given from resin supplier.

Properties reported here are typical values for ABS. Arla Plast makes no representation that the material in any particular shipment will conform exactly to the values given. The above information is based upon experience and given in good faith. Due to many factors which are outside our knowledge and control, no warranty is given or is to be implied with respect to such information. Detailed product specification and technical manual/information is available on request.